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Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75326

75326

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October-20-11 2:56:19 PM

Item ID: D2672 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bearpaw 13" X 24", 206
Start Date: 20/10/2011 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 02/11/2011 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC8- Inspect parts - second check	0.00							
150									
QC	Memo	0.00							
Quality Control									
180	Identify as per dwg & Stock Location:	0.00							
180	Packaging								
Packaging	Memo	0.00							
Packaging									
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

b.a 11/11/30

PPP 73109.

SP11-12-1

11/12/11

11/12-1
(4)

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Picklist Print

October-20-11 2:56:26 PM

Page 1

Work Order ID: 75326

75326

Parent Item: D2672

D2672

Parent Item Name: Bearpaw 13" X 24", 206

Start Date: 20/10/2011

Required Date: 02/11/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			120	sf	745.6200	3.6	14.4			
MUHMWB10									**				
UHMW 1" Black													

1311-11

Location

Loc Qty

Loc Code

MAT018

645.62

117321

74.6

117738

124.3

117819

99.3

118257

27.42

119145

320

ST

100

118814

100

118814

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DART AEROSPACE LTD		Work Order: 75326
Description: Bearpaw		Part Number: D2672
Inspection Dwg: D2672	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	23.750	+/-0.030	23.750	✓		FK-05	Tape
B	12.750	+/-0.030	12.750	✓		"	"
C	4.250	+/-0.010	4.250	✓		FK-04	Vern.
D	2.000	+/-0.030	1.997	✓		"	"
E	9.000	+/-0.010	9.000	✓		CNC-02	Vern
F	0.375	+/-0.030	0.380	✓		FK-04	Vern.
G	9.000	+/-0.010	9.000	✓		CNC-02	Vern.
H	Ø0.260	+0.005/-0.000	0.260	✓		FK-04	"
I	Ø0.93	+/-0.030	0.926	✓		"	"
J	0.300	+0.030/-0.000	0.303	✓		FK-06	Depth gauge
K	0.625	+/-0.030	0.630	✓		FK-04	Vern.
L	0.063 x 45°	+0.030/-0.010	0.055	✓		"	"
M	0.250	+/-0.010	0.251	✓		"	"
N	5.500	+/-0.030	5.500	✓		"	"
O	R0.250	+/-0.030	0.250	✓			+ rad gauge.
P	0.200	+/-0.030	0.192	✓		FK-06	Depth gauge
Q	0.25 x 45°	+/-0.030	0.250	✓		FK-04	Vern.
R	0.950	+0.030/-0.010	0.953			"	"
S	0.375	+/-0.010	0.38			"	"

Measured by: FK-	Audited by: D.A	Prototype Approval:	N/A
Date: 11/11/29	Date: 11/11/30	Date:	

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue	KJ/RF	

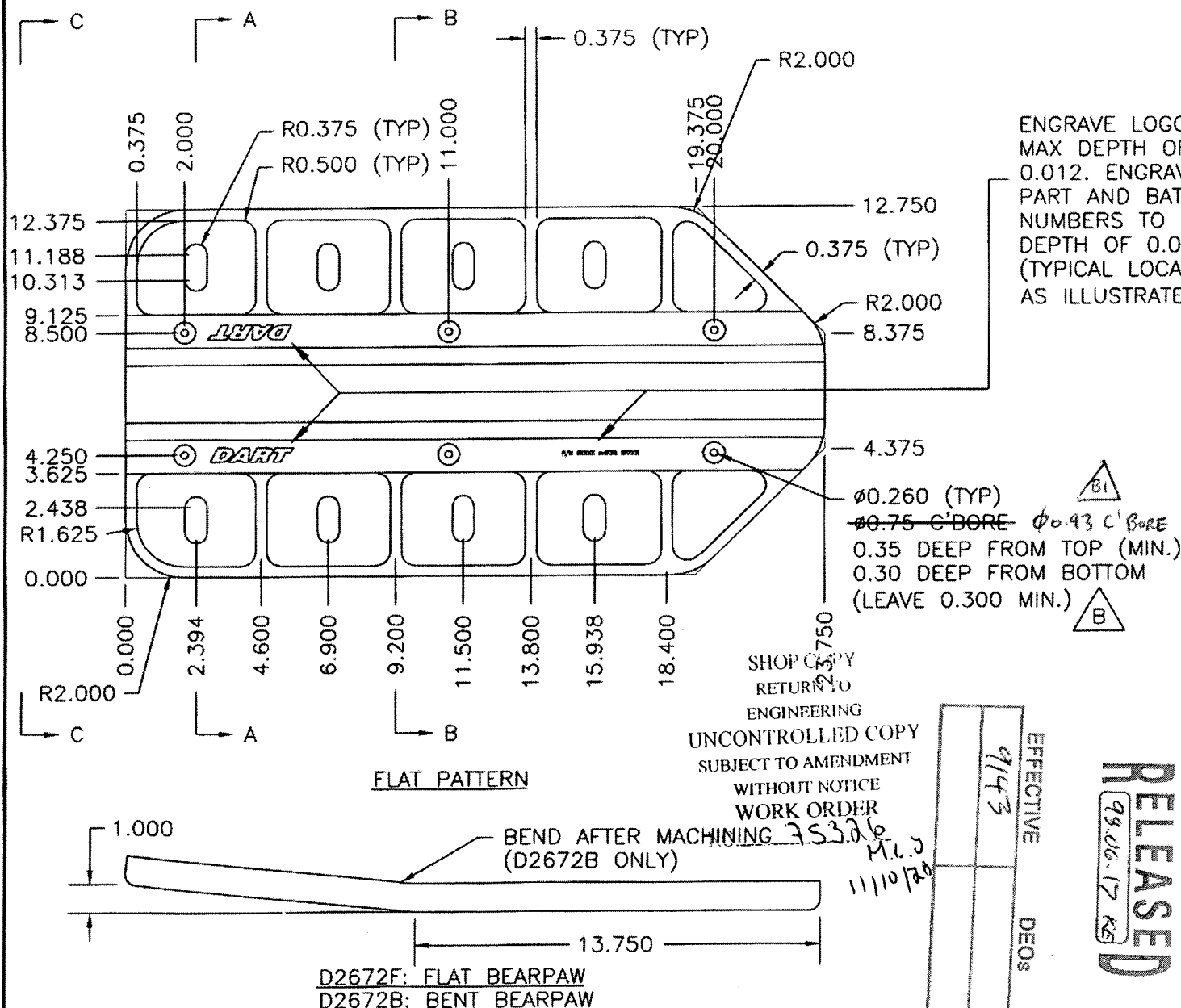
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DESIGN	KE	DRAWN BY	KE	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	KE	DRAWING NO. D2672
DATE	98.05.19			TITLE BEARPAW
	A	97.04.08	NEW ISSUE	REV. B
	B	98.05.19	CHANGE C'BORE, R1.58 WAS R1.50	SHEET 1 OF 2
	B1	02.10.22	φ0.43 WAS φ0.75	SCALE 1:5

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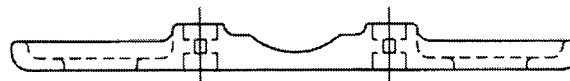
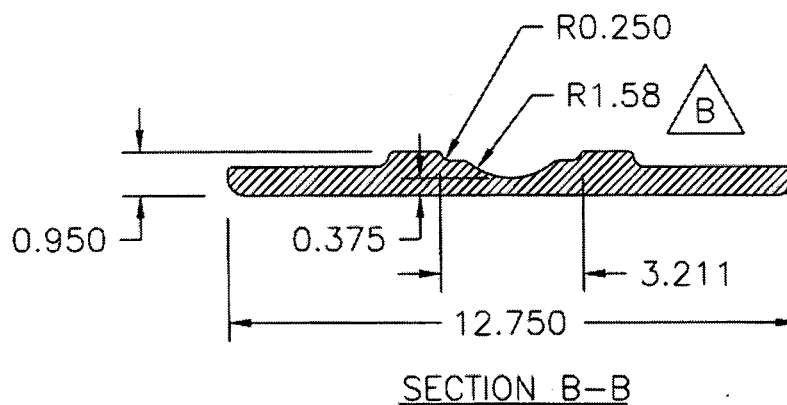
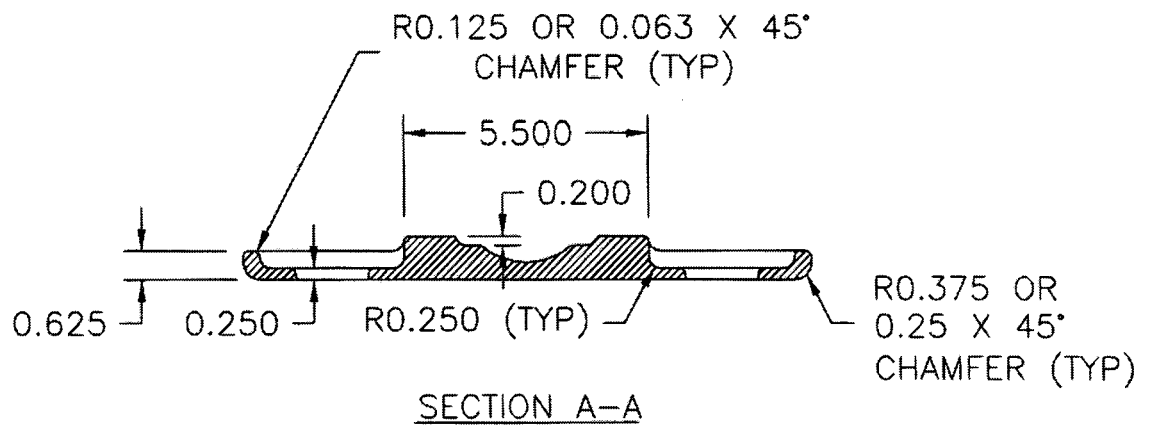
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DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MB</i>	APPROVED <i>KE</i>	DRAWING NO. D2672	REV. B SHEET 2 OF 2
DATE 98.05.19		TITLE BEARPAW	SCALE 1:4

RELEASED
98.06.17 KE



SECTION C-C

75326

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